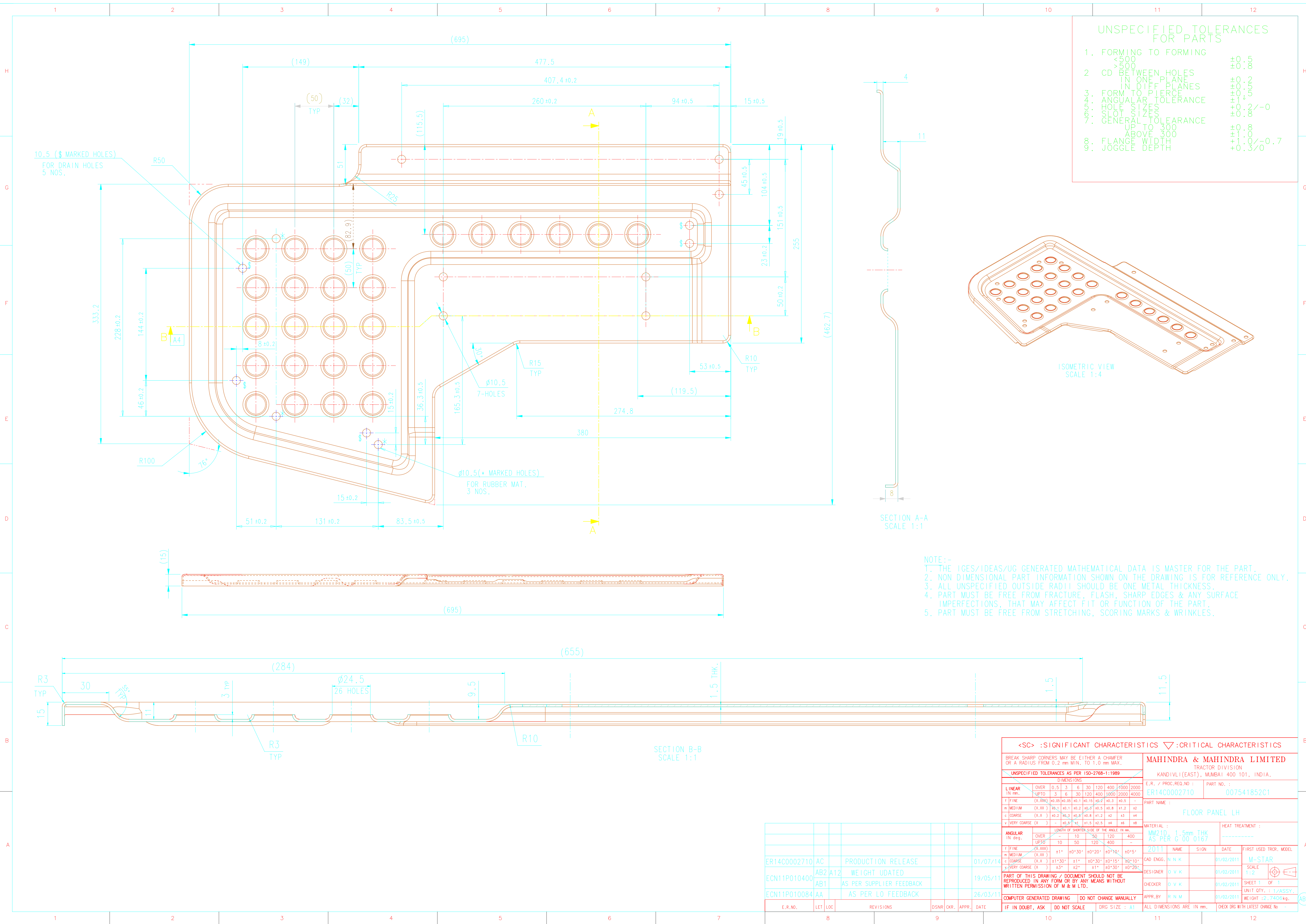




ER14C0002710	AC	PRODUCTION RELEASE	01/07/14
ECN11P010400	AB2 A12	WEIGHT UPDATED	19/05/1
ECN11P010084	AB1	AS PER SUPPLIER FEEDBACK	26/03/11
ECN11P010084	AA	AS PER LO FEEDBACK	26/03/11

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS													
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.													
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989													
DIMENSIONS													
LINEAR N mm.	OVER	0.5	3	6	30	120	400	1000	2000				
	UP TO	3	6	30	120	400	1000	2000	4000				
F FINE (X.XXX)	+0.05	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5	-	-				
M MEDIUM (X.XX)	+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+1.2	+1.2				
C COARSE (X.X)	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	+4	+4				
V VERY COARSE (X)	-	+0.5	+1	+1.5	+2.5	+4	+6	+8	+8				
LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.													
ANGULAR IN deg.	OVER	-	10	50	120	400							
	UP TO	10	50	120	400	-							
F FINE (X.XXX)	+1°	+0°30'	+0°30'	+0°10'	+0°15'								
M MEDIUM (X.XX)	+1°	+0°30'	+0°30'	+0°15'	+0°10'								
C COARSE (X.X)	+1°30'	+1°	+0°30'	+0°15'	+0°10'								
V VERY COARSE (X)	+3°	+2°	+1°	+0°30'	+0°20'								
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.													
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY													
IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A1													
ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No -													

MAHINDRA & MAHINDRA LIMITED			
TRACTOR DIVISION			
KANDIVLI (EAST), MUMBAI 400 101, INDIA.			
E.R. / PROC. REQ. NO. :		PART NO. :	
ER14C0002710		007541852C1	
PART NAME :			
FLOOR PANEL LH			
MATERIAL :		HEAT TREATMENT :	
MM21D, 1.5mm THK AS PER G 00 0167		-----	
2011	NAME	SIGN	DATE
CAD ENGR. N N K			01/02/2011
DESIGNER O V K			01/02/2011
CHECKER O V K			01/02/2011
APPR. BY R N M			01/02/2011
SHEET 1 OF 1		UNIT QTY. : 1/ASSY.	
SCALE 1:2		WEIGHT : 2.7406kg.	